



Tank Size	A	B	C	D	E	F	G
20SR	20	16	32.75	26.75	N/A	N/A	13.25
30SR	20	16	40.625	34.25	N/A	N/A	13.25
40SR	20	16	56.25	50.25	N/A	N/A	13.25
60SR	22.75	19	58.25	51.125	N/A	N/A	13.625
65SR	26	22	46.25	39.625	32	N/A	13.625
80SR	26	22	57.25	50.125	40.5	N/A	13.625
80TSR	22.75	19	71.75	64.625	47.75	33.75	13.625
100SR	26	22	67.5	60.625	47.75	34	13.625
120SR	28	24	67.75	60.625	47.75	34	16.875

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Vaughn Manufacturing
DIMENSIONS ARE IN INCHES		DRAWN	EP	
TOLERANCES:		CHECKED		TITLE:
FRACTIONAL ±		ENG APPR.		Tank Assembly
ANGULAR: MACH ±		MFG APPR.		SR Model Tank
BEND ±		Q.A.		SIZE DWG. NO. REV
TWO PLACE DECIMAL ±		COMMENTS:		C
THREE PLACE DECIMAL ±				SCALE: 1:12
INTERPRET GEOMETRIC TOLERANCING PER:	MATERIAL			
FINISH				
NEXT ASSY	USED ON			
APPLICATION	DO NOT SCALE DRAWING			